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**TIRE FITMENT ADVICE**

The best way to ensure proper tire fitment is to install the kit before purchasing your wheels and tires. Always test fit tires and wheels before purchasing.

**VEHICLE RIDE WARNING!**

Trucks with lift or level kits installed have a higher center of gravity. Aggressive and sudden direction changes may cause a tip over.

**107010 Ford F250/350/Excursion Super Duty 4x4 Leveling Kit**

- 2 - Leaf Spring Spacer Packs
- 2 - Center Bolts
- 4 - U-Bolts
- 1 - U-Bolt Hardware Pack
- Instructions
- Warranty Card
- Stickers



**Installation Tips**

**Always use caution handling ABS or wheel sensor wiring. Avoid tension of any kind on wiring harness as this may cause damage or failure.**

1. Trucks are often not level side to side from the factory. Please measure before installation.
2. Re-torque all hardware to manufactures specifications
3. When aligning, to get the best tire wear use our supplied specifications. OEM specifications are for trucks with stock wheels and tires. Larger tires will wear differently.
4. All instructions are written with vehicle on a 2-post lift with tires removed.

**Step 1**

Before raising truck, remove the track bar bolt at the differential.

**Step 2**

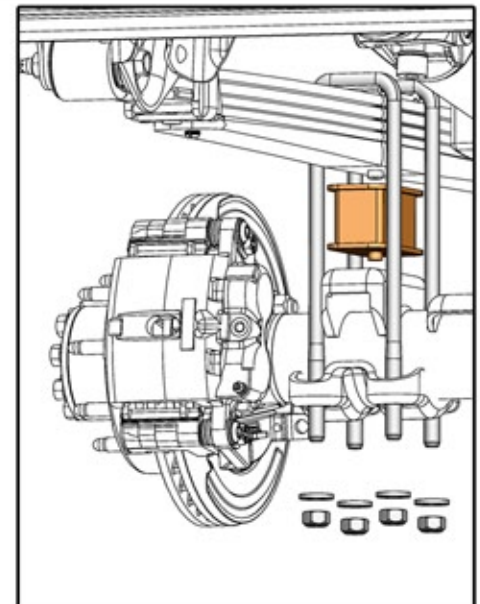
Lift truck and support the front axle with pit jacks or similar. Disconnect the shock and sway bar links, and remove the u-bolts on the passenger side only. Loosen the u-bolts on the drivers side to allow the axle to drop down.

**Step 3**

Remove passenger side OEM centering bolt and install the Truxxx spacer pack with the new centering bolt. Install u-bolts to secure axle, but do not tighten at this point. Reconnect shock.

**Step 4**

Repeat installation on drivers side. Reconnect the sway bar links. Lower truck to the ground to re-connect the track bar. Re-torque all hardware including the U-bolts. **Never reuse U-bolts.**  
Note: It may be necessary to turn the steering wheel to line up the track bar mounting bolts.



**Alignment notes:**

We recommend that a technician with experience doing alignments on lifted trucks perform the alignment. Large tires wear differently than OEM sized tires. Always do an alignment after changing tires on a vehicle.

	Left	Right
Caster (degrees)	3	3.5
Camber (degrees)	0	-1/4 or -.25
Toe	1/32 or .03125 inch toe in	
Special Tools	none	